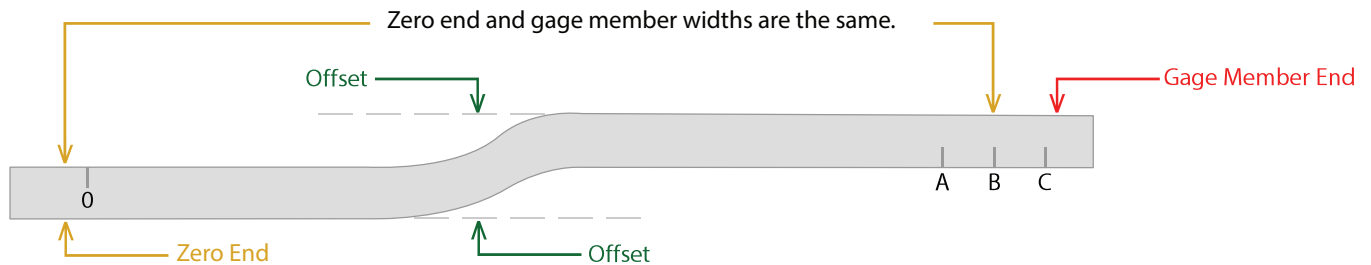




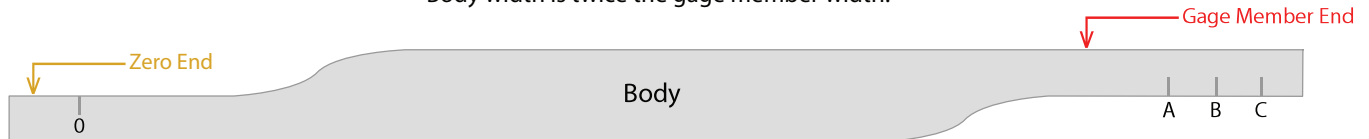
TO READ OUTSIDE/INSIDE DIAMETER INCH/METRIC GO/NO-GO TAPE

Standard style for tapes with a starting point of UNDER 12" (300mm).



Standard style for tapes with a starting point of 12" (300mm) and OVER.

Body width is twice the gage member width.



A = minus tolerance
B = nominal dimensions
C = plus tolerance

EXAMPLE

Make certain the tape and object to be measured are both clean.

Wrap the tape around the object to be measured. Tighten the tape around the object with 5 pounds (2.25 kg) tension for O.D. tapes.

For inside diameter tape, place the tape inside the object to be measured. Inside diameter tapes are manufactured at 68° F under zero tension. All inside diameter tapes are marked I.D. and are calibrated for direct inside diameter readings.

Tape may have one or more sets of separate A B C dimensions on one tape. Anytime "0" line falls between A B C lines, part is within tolerance.

As a suggestion for checking very large diameters – pieces of masking tape can be used to hold the tape in the proper parallel position.

Care

Tape is delicate, handle with care. Keep tape clean and dry.

After each use, wipe clean and apply a light rust preventive oil*. Store in tape container and in a low moisture environment.

* White Easy to Read tapes Stainless or 1095 Spring Steel - Do not oil or use solvents to clean this product.

White Easy to Read 1095 Spring Steel must be stored in a low moisture environment to prevent rust.

No periodic adjustments are needed.

Make sure the tape has not been stepped on or kinked, which may destroy the tape tolerance.

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